# General Specifications

# Models CA100SG/SN/SC and 200SG/SN/SC



GS 01E08B01-00E

Capacitance Magnetic Flowmeter

ADMAG CA magnetic flowmeter is excellent at measurement in ultra-low conductivity fluids down to 0.01  $\mu$ S/cm, adhesive fluids, or slurry fluids. Since ADMAG CA employs a non-wetted electrode construction, picking up the signal voltage by electrode plates provided outside a ceramic pipe through the capacitance of the pipe.

#### **■ FEATURES**

- Non-wetted electrodes
  - Immune to adhesive or slurry fluids
  - Wide measurable range, minimum 0.01 µS/cm of conductivity. (for size 15 to 100 mm (0.5 to 4 in.))
  - Leak Proof Electrode
- Excellent on corrosive fluid and abrasive fluid
  - Alumina ceramics (99.9 %)
- Dual compartment housing separates the wiring section from the electronics and protects the electronics from corrosive environments.
- High accuracy, ±0.5 % of flow rate (size 25 to 100 mm (1 to 4 in.))

#### ■ STANDARD SPECIFICATIONS

# **Degrees of Protection:**

IP67, Type 4X

#### **Grounding:**

- 100  $\Omega$  or less
- When optional code A (lightning protector) is selected, Class C (10  $\Omega$  or less)
- In case of TIIS Flameproof type, Class A (10  $\Omega$  or less) or Class C (10  $\Omega$  or less)
- In case of explosion proof type except TIIS, follow the domestic electrical requirements as regulated in each country.

## ■ Magnetic Flow Converter

- \* : For models with no indicator, a hand-held terminal is necessary to set parameters.
- \*\* : Pulse output and alarm output use commom terminals, therefore these functions are not available at the same time.

#### **Output Signal:**

Current output;

4 to 20 mA DC (Load resistance 0 to 750  $\Omega$ )

Pulse output / Alarm output;

Transistor contact

(contact rating: 30 V DC (OFF), 200 mA (ON))

#### Communication signals (optional):

BRAIN communication signals (superimposed on a 4 to 20 mA DC signal)

Load resistance; 250 to  $600~\Omega$  (including cable) Load capacity; 0.22  $\mu F$  or less (including cable) Load inductance; 3.3 mH or less (including cable) Maximum cable length; 2 km (6560 ft) (using CEV cable)



Space from power line; 15 cm or more (parallel wiring should be avoided)

Input Impedance of Receiver Connected to the Receiving Resistance; 10 k $\Omega$  or larger (at 2.4 kHz)

#### Indicator\*:

7 segment LCD (with no backlight)

#### **Instantaneous Flow Rate Display Function:**

Flow rate can be displayed either in engineering units or in percent of span. (for models with indicator)

# **Totalizer Display Function:**

Totalized volume in engineering units can be displayed by setting a totalizing factor. (for models with indicator)

# Span Setting Functions\*:

Volumetric flow setting is possible by setting volume unit, time unit, flow rate value and flow tube size.

Volume units; m³, I (liter), cm³, gallon (us), barrel (=158.987 I (liter))

Velocity units; m, ft

Time units; s (sec), min (minute), h (hour), d (day)

Flow Tube Size; mm, inch

# **Data Security During Power Failure:**

Data storage in EEPROM - no back-up battery required.

# **Damping Time Constant\*:**

Settable from 1 to 200 seconds. (63 % response time)

# Pulse Output Function\*\*:

Scaled pulse can be output by setting a pulse factor.

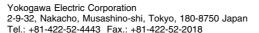
Pulse Width: Duty 50 % or fixed pulse width (0.5, 1, 20, 33, 50, or 100 ms) - user selectable.

Output Rate: 0.0001 to 1000 pps (when pulse output function is selected.)

# Alarm Output Function\*\*:

Indicates that an alarm occurs (Normal Close Fixed).





#### **Self Diagnostics Function\*:**

Converter failure, flow tube failure, erroneous setting, etc. can be diagnosed and displayed (for models with indicator).

#### **Electrical Connection:**

JIS G 1/2 (PF 1/2) female, ANSI 1/2 NPT female, DIN Pg 13.5 female, ISO M20 x 1.5 female

Terminal Connection: M4 screw terminal

Case Material: Aluminum allov

Coating: Polyurethane corrosion-resistant coating

**Color of Coating:** 

Deep sea moss green (equivalent to Cover;

Munsell 0.6GY3.1/2.0)

Frosty white (equivalent to Munsell Case;

2.5Y8.4/1.2)

#### ■ Magnetic Flow Tube

#### Size:

15, 25, 40, 50, 80, 100, 150, 200 mm (0.5, 1, 1.5, 2, 3, 4, 6, 8 in.)

#### Coating:

Size 15 to 100 mm (0.5 to 4 in.): No coating (Stainless steel surface)

Size 150, 200 mm (6, 8 in.):

Polyurethane corrosion-resistant coating Frosty white (Munsell 2.5Y8.4/1.2)

#### Flow Tube Material:

Housing: Stainless steel (15 mm: SCS11, 25 to

200 mm: SUS304)

#### **Wetted Part Material:**

Alumina ceramics (99.9 %) Earth Ring: Stainless steel (SUS316),

> HASTELLOY C-276 equivalent, Titanium

Note: • HASTELLOY is a registered trademark of Haynes International Inc.

#### Gasket:

- Fluoro resin PTFE with filler (between flow tube body and earth ring)
- Fluoro rubber, viton (between flow tube body and earth ring; for optional code /FRG)
- Non-asbestos joint sheet sheathed with fluoro resin PTFE (between earth ring and process flange; for optional code /BSF)
- Chloroprene rubber (between earth ring and process flange; for optional code /BSC)

Electrode Construction: Non-wetted type.

# ■ HAZARDOUS AREA CLASSIFICA-TION

■ FM: (Only for sizes 15 to 100 mm)

#### **Applicable Standard:**

FM 3600, FM 3615, FM 3810, ANSI/NEMA 250 Explosion proof for Class I, Division 1, Groups A, B. C and D.

Dust-ignitionproof for Class II/III, Division 1,

Groups E, F and G. Temp. Code: T6

Ambient Temp.: -20°C to +50°C (-4 to 122°F) Maximum power supply voltage: 240 Vac/ 120 Vdc

Enclosure: Type 4X

Note: Installation shall be in accordance with the manufacturer's instructions and the National

Electric Code, ANSI/NFPA-70

#### ■ CSA: (Only for sizes 15 to 100 mm)

Applicable Standard: CSA Standard C22.2 No.0, No.0.4, No.0.5, No.25, No.30, No.94, No.61010-1

Certificate: 1500865

Explosion proof for Class I, Groups B, C and D;

Class II, Groups E, F and G; Class III Temp. Code: T6 T5 T4 Process Temp.: 70 85 120°C

Ambient Temp.: -20°C to +50°C (-4 to 122°F) Maximum power supply voltage: 240 Vac/ 120 Vdc

Enclosure: Type 4X

Note: Installation shall be in accordance with the manufacturer's instructions.

All wiring shall comply with Canadian Electrical Code Part I and Local Electrical Codes.

# ■ TIIS: (For sizes 15 to 100 mm)

# Certificate:

Size (mm)	Certificate	Size (mm)	Certificate	
15	TC13644	50	TC13647	
25	TC13645	80	TC13648	
40	TC13646	100	TC13649	

T07.eps

Construction: Ex d e IIC T4 X : Converter; Flameproof Flow Tube: Increased Safety

: Gas Group and Temperature Class; IIC T4

Ambient Temperature: -20 to 50°C Fluid Temperature: 120°C or less Maximum power supply voltage:

250 V AC 50/60 Hz / 130 V DC

Grounding: JIS Class C (10  $\Omega$  or less) or JIS Class A (10  $\Omega$  or less)

# **■ STANDARD PERFORMANCE**

#### Accuracy:

Size 15 to 100 mm (0.5 to 4 in.):

(fluid conductivity of 0.1 µS/cm or more)

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Size in mm (inch)	Span in m/s (ft/s)	Accuracy					
	0.5 to 1 (1 to 3)	±1.0 % of span					
15 (0.5)	1 to 10 (3 to 33)	±0.5 % of span (at indications below 50 % of span )					
		±1.0 % of rate (at indications 50 % of span or more)					
	0.5 to 1 (1 to 3)	±0.5 % of span					
25 to 100 (1 to 4)	1 to 10 (3 to 33)	±0.25 % of span (at indications below 50 % of span)					
		$\pm 0.5$ % of rate (at indications 50 % of span or more)					

#### Size 150, 200 mm (6, 8 in.):

(fluid conductivity of 1 µS/cm or more)

(mana demandariny en a presentation)									
Size in mm (inch)	Span in m/s (ft/s)	Accuracy							
	0.5 to 1 (1 to 3)	±1.0 % of span							
150, 200 (6, 8)	1 to 10	$\pm 0.5$ % of span (at indications below 50 % of span )							
	(3 to 33)	$\pm 1.0~\%$ of rate (at indications 50 % of span or more)							

Fig1.eps

## Repeatability:

 $\pm 0.1$  % of rate (Minimum  $\pm 1$  mm/s)

# Maximum Power Consumption:

14 W

#### **Insulation Resistance:**

- 100  $\text{M}\Omega$  between power terminals and ground terminal at 500 V DC.
- 100 MΩ between power terminals and each output terminal at 500 V DC.
- 20 MΩ between each output terminal and ground terminal at 100 V DC.

# Withstanding Voltage:

 1500 V AC for 1 minute between power terminals and ground terminal.



When performing the Voltage Breakdown Test, Insulation Resistance Test or any unpowered electrical test, wait 10 seconds after the power supply is turned off before removing the housing cover. Be sure to remove the Short Bar at terminal "G". After testing, return the Short Bar to its correct position. Screw tightening torque shall be 1.18 N-m (0.88 ft-lb) or more, because the G-terminal is thought as a protective grounding and should conform to the Safety Requirements.

# **EMC Conformity Standard:**

AS/NZS CISPR 11

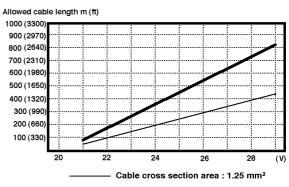
#### ■ NORMAL OPERATING CONDITIONS

Ambient Temperature: -20 to 50°C (-4 to 122°F)
Ambient Humidity: 5 to 80 %RH (no condensation)
Power Supply:

-A1; Power supply rating 100 to 240 V AC, 47 to 63 Hz (Operable voltage range 80 to 264 V AC) Power supply rating 100 to 120 V DC (Operable voltage range 100 to 130 V DC)

-D1; Power supply rating 24 V DC (Operable voltage range 20.4 to 28.8 V DC)

# Supplied Power and Max. Cable Length for 24 V DC version:



Cable cross section area : 2 mm<sup>2</sup>

#### **Measurable Fluid Conductivity:**

- Size 15 to 100 mm (0.5 to 4 in.): 0.01 μS/cm or more
- Size 150, 200 mm (6, 8 in.): 1 μS/cm or more
  - \* In case of size 15 to 100 mm (0.5 to 4 in.) for fluid of which conductivity is from 0.01 μS/cm to 0.1 μS/cm, refer to accuracy in the figure below.

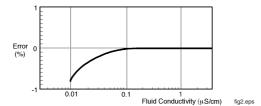
#### Measured Data for Reference:

# Measured Condition

Size : 25 mm (1 in.)

Fluid name : Glycerin + Ethylene glycol

Viscosity : 30 cSt
Flow velocity : 1 m/s
Damping : 3 seconds
Measured Time : 20 seconds

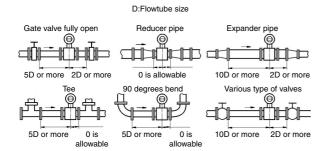


## **Noise Avoidance:**

- The flowmeter should be installed away from electrical motors, transformers, and other power sources in order to avoid interference with measurement.
- When installing multiple magnetic flowmeters, put the flowmeter the distance at least 10D (D; Size of Model code) apart from the next one. If they are different in size, define that of the bigger one as D.

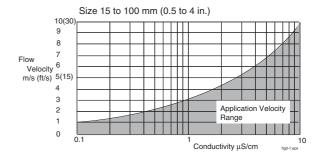
#### **Piping Conditions:**

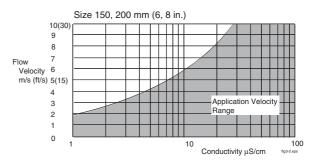
- Piping should be designed to ensure a full pipe.
   ADMAG CA does not employ an empty detection circuit, and an empty pipe condition can result in an erratic output.
- For fluids which have large flow noise (pure water, pure alcohol or others), low conductivity or low viscosity, design the upper stream straight length which is over 20D (If impossible, contact Yokogawa office).
- For other than the fluids above, we recommend the piping conditions as shown in the following figures, based on JIS B 7554 "Electromagnetic Flowmeters" and our piping condition test data. This is not always enough when the piping line incorporates multiple conditions at the same time.



- \*1: Do not install anything in the vicinity that may interfere with the magnetic field, induced signal voltages, or flow velocity distributions of the flowmeter.
- \*2: A straight run may not be required on the downstream side of the flowmeter. However, if a downstream valve or other fitting causes irregularity or deviation in flows, provide a straight run of 2D to 3D on the downstream side.
- \*3: Highly recommend to mount valves on the downstream side so that deviated flows do not occur in the flowtube and to avoid startup from an empty condition.
- \*4: In case the piping conditions are compounded, install on the straight pipe section where the upstream part is sufficiently rectified.
- Be careful not to protrude the gasket into the piping.

• Flow velocity in the range below is available.





# Measurable Flow Range:

SI Units (Size: mm, Flowrate: m3/h)

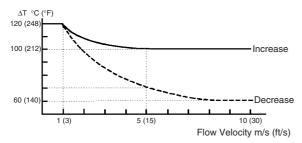
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Size	Min. Range @0.5 m/s	Max. Range @10 m/s
15	0 to 0.3181	0 to 6.361
25	0 to 0.8836	0 to 17.671
40	0 to 2.2620	0 to 45.23
50	0 to 3.535	0 to 70.68
80	0 to 9.048	0 to 180.95
100	0 to 14.138	0 to 282.74
150	0 to 31.81	0 to 636.1
200	0 to 56.55	0 to 1,130.9

English Units (Size: inch, Flowrate: GPM)

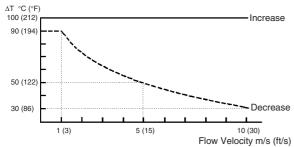
Size	Min. Range @1.6 ft/s	Max. Range @33 ft/s
0.5	0 to 1.0040	0 to 20.078
1	0 to 4.016	0 to 80.31
1.5	0 to 9.036	0 to 180.70
2	0 to 16.063	0 to 321.2
3	0 to 36.15	0 to 722.8
4	0 to 64.26	0 to 1,285.0
6	0 to 144.57	0 to 2,891.3
8	0 to 257.01	0 to 5,140

# Reasonable Figures for Thermal Shock of Ceramics Pipe:

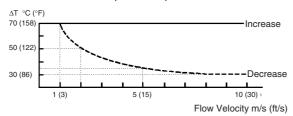
Size 15, 25 mm (0.5, 1 in.)



# Size 40, 50 mm (1.5, 2 in.)



#### Size 80 to 200 mm (3 to 8 in.)

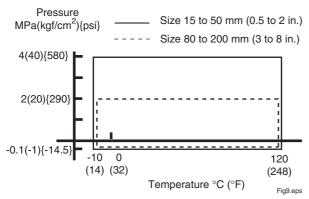


"Decrease" means that the temperature of a measured fluid drops rapidly, "Increase" means that the temperature rises rapidly. The maximum allowable ranges in both cases are indicated by the curves shown in the diagrams, with the solid line indicating the maximum increase, and the broken line the maximum decrease.

 $\Delta T\!\!:$  Change in temperature of measured fluid in one second

Flow velocity: flow velocity of the measured fluid

# Fluid Temperature and Pressure:



NOTE: This limits show maximum allowable fluid pressure for Flow Tube it self. Further fluid pressure should also be limited according to flange rating.

# **■ MODEL AND SUFFIX CODES**

Mode	1	Suff	ix Code	Description
CA115S				Size 15 mm (0.5 in.)
CA202S				Size 25 mm (1 in.)
CA204S				Size 40 mm (1.5 in.)
CA205S				Size 50 mm (2 in.)
CA208S				Size 80 mm (3 in.)
CA210S				Size 100 mm (4 in.)
CA215S				Size 150 mm (6 in.)
CA220S				Size 200 mm (8 in.)
Use	G			General purpose type
	N			FM/CSA Explosion proof type (Only for sizes 15 to 100 mm) (*3)
	С			TIIS Flameproof type (Only for sizes 15 to 100 mm) (*2)
Pipe (*4)		-C		Ceramics
Process		K1 · · · · · ·		JIS 10K wafer
Connection	ı (*5	)  K2 · · · · · ·		JIS 20K wafer
		١٥.		ANSI 150 wafer
		22		ANSI 300 wafer
				DIN PN10/16 wafer
		H1 · · · · · ·		JIS F12 (75M) wafer (*1)
Electrode n	nate	rial -N · · · ·		Always N
Earth ring r	nate	erial (*4) S		SUS316
		Н		HASTELLOY C-276 equivalent
		V		Titanium
Electrical co	onne	ection J		JIS G1/2 (PF1/2) female (*2)
		A		ANSI 1/2NPT female (*3)
		D		DIN Pg13.5 female
		M		ISO M20X1.5 female
Power supp	oly		-A1 · · · · · · · · ·	100 to 240 V AC / 100 to 120 V DC
			-D1 · · · · · · · ·	24 V DC
Indicator (*	6)		DH	Horizontal (7 Segment LCD)
			DA	Vertical (7 Segment LCD)
			Ν	None (Not available for TIIS Flameproof type)
Optional sp	ecif	ication	/□	Optional Code

<sup>\*1:</sup> H1 is for sizes 80 to 200 mm (3 to 8 in.) of general purpose type, or 80 mm (3 in.) and 100 mm (4 in.) of explosion proof or flameproof type.

- \*3: Select ANSI 1/2 NPT female electrical connection (code A) in case of requirement of FM/CSA explosion proof type.
- \*4: \( \int\) Users must consider the characteristics of selected wetted parts material and the influence of process fluids. The use of inappropriate materials can result in the leakage of corrosive process fluids and cause injury to personnel and/or damage to plant facilities. It is also possible that the instrument itself can be damaged and that fragments from the instrument can contaminate the user's process fluids.

Be very careful with highly corrosive process fluids such as hydrochloric acid, sulfuric acid, hydrogen sulfide, sodium hypochlorite, and high-temperature steam (150°C [302°F] or above).

Contact Yokogawa for detailed information of the wetted parts material.

\*5: Allowable fluid pressure should also be limited according to fluid temperature and pressure.



<sup>\*2:</sup> Select JIS G1/2 female electrical connection (code J) and optional code /JF3 with /G11 or /G12 in case of requirement of TIIS Flameproof type.

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# *OPTIONAL SPECIFICATIONS*

A: Available N: Not available

			Use	Code	
ITEM	Specification	General Purpose	Ex.Proof		
		CA***SG	CA***SC	CA***SN	
Waterproof Gland	Waterproof Glands are attached to Power and signal wiring ports. For JIS G1/2 only.	А	N	N	ECG
Waterproof Gland with Union Joint	Waterproof Glands (union joint) are attached to Power and signal wiring ports. For JIS G1/2 only.	А	N	N	ECU
Gasket for PVC pipe (Note 4)	Gaskets are attached between earth ring and flow tube.	Α	Α	Α	FRG
Lightning Protector	Built-in Lightning Protector (Only for 24 V DC version)	Α	Α	Α	Α
BRAIN Communication	Digital communication with BRAIN protocol	Α	Α	Α	BR
Epoxy Coating	Coating is changed to Epoxy coating.	Α	Α	Α	EPF
High Anti-corrosion Coating	Coating is changed to three-layer coating (Urethane coating on two-layer epoxy coating)	А	А	А	X2
Material Certificate	Reproduced material certificate for earth ring.	Α	Α	Α	M01
Bolt & Nut Assembly (Note 1)	Stainless steel bolts (SUS304)/nuts (SUS304) and chloroprene gaskets assembly.	А	А	А	BSC
	Stainless steel bolts (SUS304)/nuts (SUS304) and non- asbestos PTFE-wrapped gaskets assembly.	А	А	А	BSF
TIIS Flameproof (Note 2)	TIIS Flameproof type	N	(Note3)	N	JF3
Flameproof Packing Adapter for TIIS Flameproof	One Flameproof Packing Adapter and a blind plug are attached.	N	(Note3)	N	G11
	Two Flameproof Packing Adapters are attached.	N	(Note3)	N	G12
FM Approval (Note 2)	FM Explosionproof	N	N	Α	FF11
CSA Certification (Note 2)	CSA Explosionproof	N	N	Α	CF11
Mirror Finished Ceramics	Mirror Finishing on the inside of ceramic tube (Rmax. <= 1micro-meter)	А	А	А	MRR
180 deg. Rotate Converter	Set "01" in the parameter number 14, or "REVERSE" in the parameter number B14. Then reverse the direction of the flow direction arrow on the flowtube. (Note 5)	А	А	А	CRC
Oil-prohibited Use	Degreased cleansing treatment	Α	Α	Α	K1
Oil-prohibited Use with Dehydrating Treatment	Degreased cleansing treatment; Packing with desiccant	А	А	А	K5
Hydrostatics Test Certificate	Test pressure depends on process connection (Test duration 10 minutes) Test result is full in NOTE of QIC.	А	А	А	T01
Calibration Certificate	Level 2: Declaration and Calibration Equipment List	Α	А	Α	L2
	Level 3: Declaration and Primary Standard List	А	А	Α	L3
	Level 4: Declaration and YOKOGAWA Measuring Instruments Control System	А	А	А	L4

Note 1: It is available only for JIS 10K wafer, JIS 20K wafer or ANSI 150 wafer type.

- 2: It is available only for size 15 to 100 mm (0.5 to 4 in.).
- 3: Select optional code /JF3 with /G11 or /G12 in case of requirement of TIIS Flameproof type. /G11 is selectable only for DC power supply and 4-conductor cable use.
- 4: \(\begin{align\*}\) Users must consider the characteristics of selected wetted parts material and the influence of process fluids. The use of inappropriate materials can result in the leakage of corrosive process fluids and cause injury to personnel and/or damage to plant facilities. It is also possible that the instrument itself can be damaged and that fragments from the instrument can contaminate the user's process fluids.

Be very careful with highly corrosive process fluids such as hydrochloric acid, sulfuric acid, hydrogen sulfide, sodium hypochlorite, and high-temperature steam (150°C [302°F] or above). Contact Yokogawa for detailed information of the wetted parts material.

5: For model CA115, the arrow on the flowtube comes to the back side of the display.

# **ACCESSORIES**

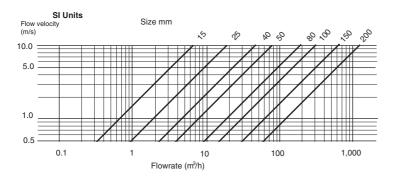
Data sheet (1-sheet)
Unit labels (1-sheet)
Centering device (1-set)
Plug (for DC power supply only) (1-piece)
Hexagonal Wrench (only for hazardous duty type instrument) (1-piece)

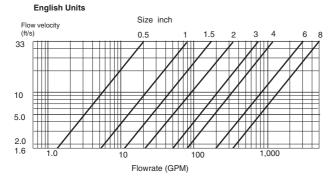
# **■ TERMINAL CONNECTION**

Terminal Symbols	Description
	Protective grounding
L/+ N/-	Power Supply
I+ I-	Current Output 4 to 20 mA DC
P+ P-	Pulse or alarm output (Select one)

T04.EPS

# **■ SIZING DATA**

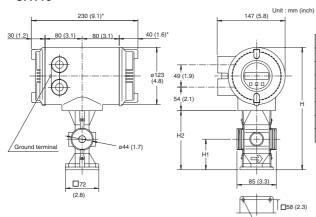




Note; Measurable flow velocity is from 0 m/s.

# **■ EXTERNAL DIMENSIONS**

# • CA115

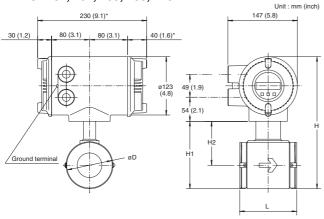


CA115S			Unit : mm (inch)	
Тур	е	General (G)	Ex-proof (N/C)	
Size o	ode	11	5	
Siz	е	15 (0.5)		
Lini	ng	Ceramics		
Height	Н	267.5 (10.5) 265 (10.		
Height	H1	66 (2.6)	66 (2.6)	
Height	H2	127.5 (5.0)	125 (4.9)	
Weight k	g (lb)	4.7 (10.4)	4.7 (10.4)	
			Fig. 12	

\* The length marked as \* is shorter by approx. 10 mm (0.4 in.) for non indicator type.

4-ø5.8 (0.2)

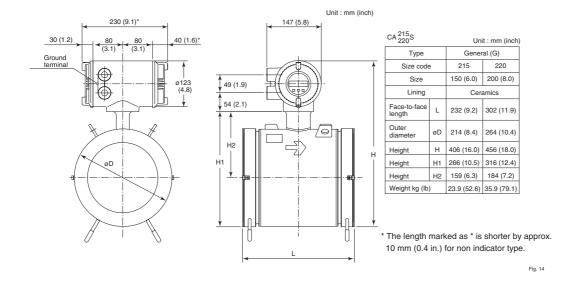
# • CA202, 204, 205, 208, 210



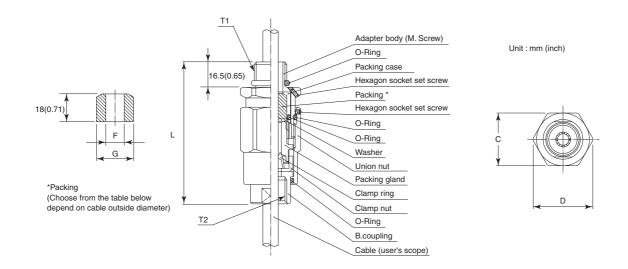
Туре		Gemeral (G) Ex-proof (N/C)									
Size code		202	204	205	208	210	202	204	205	208	210
Size		25 (1.0)	40 (1.5)	50 (2.0)	80 (3.0)	100 (4.0)	25 (1.0)	40 (1.5)	50 (2.0)	80 (3.0)	100 (4.0)
Lining						Cera	amics				
Face to face length	L	93 (3.7)	106 (4.2)	120 (4.7)	160 (6.3)	180 (7.1)	93 (3.7)	106 (4.2)	120 (4.7)	160 (6.3)	180 (7.1)
Outer diameter	øD	67.5 (2.7)	86 (3.4)	99 (3.9)	129 (5.1)	155 (6.1)	67.5 (2.7)	86 (3.4)	99 (3.9)	129 (5.1)	155 (6.1)
Height	Н	250.6 (9.9)	271 (10.7)	283.5 (11.2)	313.5 (12.3)	349.5 (13.8)	248.6 (9.8)	269 (10.6)	281.5 (11.1)	311.5 (12.3)	347.5 (13.7)
Height	H1	110.6 (4.4)	131 (5.2)	143.5 (5.6)	173.5 (6.8)	209.5 (8.2)	108.6 (4.3)	129 (5.1)	141.5 (5.6)	171.5 (6.8)	207.5 (8.2)

87.5 (3.4) Unit : mm (inch)

# • CA215, 220



# TIIS Flameproof Packing Adapter (Optional Code /G11 or /G12)



Nom design	ninal nation	I	Dimensio	n		Packing diameter		Identification		Weight	
T1	T2	С	D	L	Cable outer diameter	F	G	mark	kg (lb)	Parts No.	
G 1/2	G 1/2	35	39	94.5	ø8.0 to ø10.0 (0.31 to 0.39)	ø10.0 (0.39)	ø20.0	16 8-10	0.26	G9601AM*	
G 1/2	G 1/2	(1.38)	(1.54)	(3.72)	ø10.0 to ø12.0 (0.39 to 0.47)	ø12.0 (0.47)	(0.79)	16 10-12	(0.57)	G960TAIN	

\*: G11: 1-unit G12: 2-units

#### Unless otherwise specified, difference in the dimensions are refer to the following table.

General tolerance in the dimensional outline drawing.

Unit: mm (approx.inch)

Category of ba	asic dimension	Tolerance	Category of ba	Tolerance	
Above	Equal or below	Tolerance	Above	Equal or below	Tolerance
	3 (0.12)	±0.7 (±0.03)	500 (19.69)	630 (24.80)	±5.5 (±0.22)
3 (0.12)	6 (0.24)	±0.9 (±0.04)	630 (24.80)	800 (31.50)	±6.25 (±0.25)
6 (0.24)	10 (0.39)	±1.1 (±0.04)	800 (31.50)	1000 (39.37)	±7.0 (±0.28)
10 (0.39)	18 (0.71)	±1.35 (±0.05)	1000 (39.37)	1250 (49.21)	±8.25 (±0.32)
18 (0.71)	30 (1.18)	±1.65 (±0.06)	1250 (49.21)	1600 (62.99)	±9.75 (±0.38)
30 (1.18)	50 (1.97)	±1.95 (±0.08)	1600 (62.99)	2000 (78.74)	±11.5 (±0.45)
50 (1.97)	80 (3.15)	±2.3 (±0.09)	2000 (78.74)	2500 (98.43)	±14.0 (±0.55)
80 (3.15)	120 (4.72)	±2.7 (±0.11)	2500 (98.43)	3150 (124.02)	±16.5 (±0.65)
120 (4.72)	180 (7.09)	±3.15 (±0.12)			
180 (7.09)	250 (9.84)	±3.6 (±0.14)			
250 (9.84)	315 (12.40)	±4.05 (±0.16)			
315 (12.40)	400 (15.75)	±4.45 (±0.18)			
400 (15.75)	500 (19.69)	±4.85 (±0.19)			

Remarks: The numeric is based on criteria of tolerance class IT18 in JIS B 0401.

# **■ EARTH RING INSIDE DIAMETER**

Unit: mm (inch)

Size	EARTH RING INSIDE DIAMETER	
15 (0.5)	ø15	(0.6)
25 (1)	ø27	(1.1)
40 (1.5)	ø40	(1.6)
50 (2)	ø52	(2.1)
80 (3)	ø81	(3.2)
100 (4)	ø98	(3.9)
150 (6)	ø144	(5.7)
200 (8)	ø192	(7.6)

\* Please be sure the inner diameter of a gasket does not protrude to the earth ring inside diameter.

T05.FPS

# ■ GASKET

Use compressed non-asbestos fiber gasket, PTFE gasket or the gasket which has equal elasticity. For PVC piping, select an optional code FRG, please use rubber gasket or others which has equal elasticity.

# === ORDERING INFORMATION ===

- Note 1: When ordering, the span flow rate, unit, transmission pulse weight and totalizer display pulse weight can be specified.

  These parameters will then be set before shipment. A Tokuchu request is necessary except when these parameters are specified within the range.
- Note 2: Some options, if ordered, require the relevant specifications to be input when ordering.
- 1. Model, specification and optional codes
- 2. Tag number
- 3. Span flow rate and unit
- 4. Transmission pulse weight
- 5. Totalizer display pulse weight
- 6. Fluid name

# === RELATED INSTRUMENTS ===

Related Product		
Calibrator for magnetic flowmeter		
(AM012)	GS 1E6K2-E	
BT200 Brain Terminal	GS 01C00A11-00EN	

# === TRADEMARKS ===

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